

Material - ASTM A351 CG6MMN

Standard Specification for Castings, Austenitic, for Pressure-Containing Parts

Group - Ferrous Stainless Steel Alloys

Sub Group - ASTM A351 / 351M Castings, Austenitic, for Pressure-Containing Parts

Application - Intended for Valves, Pumps, General Engineering, Automobile and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.060 max.	Solution Annealing	
Silicon	Si %	1.000 max.		
Manganese	Mn %	4.000 - 6.000		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.030 max.		
Chromium	Cr %	20.500 - 23.500		
Nickel	Ni %	11.500 - 13.500		
Molybdenum	Mo %	1.500 - 3.000		
Niobium	Nb %	0.100 - 0.300		
			Mechanical Properties	
Vanadium	V %	0.100 - 0.300	Tensile Strength in Mpa	585 min.
Nitrogen	N %	0.200 - 0.400	Yield Strength in Mpa	295 min.
Iron	Fe %	Balance	Elongation in %	30 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
A743 CG6MMN	ASTM	USA	Casting
SA-351 Grade CG6MMN	ASME	USA	Casting
J93790	UNS	USA	Casting
1.3956	ISO	International	Casting
GX4CrNiMnN22-12-5	ISO	International	Casting
CG6MMN	KS	Korea	Rod, Wire and Casting
5764	SAE	USA	Casting

For any further inquiries, please do not hesitate to contact us. You may visit our website at AMTECH TECHNOCAST PVT. LTD., call us at [+91 9879817994](tel:+919879817994), or email us at manish@amtechtechnocast.com

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